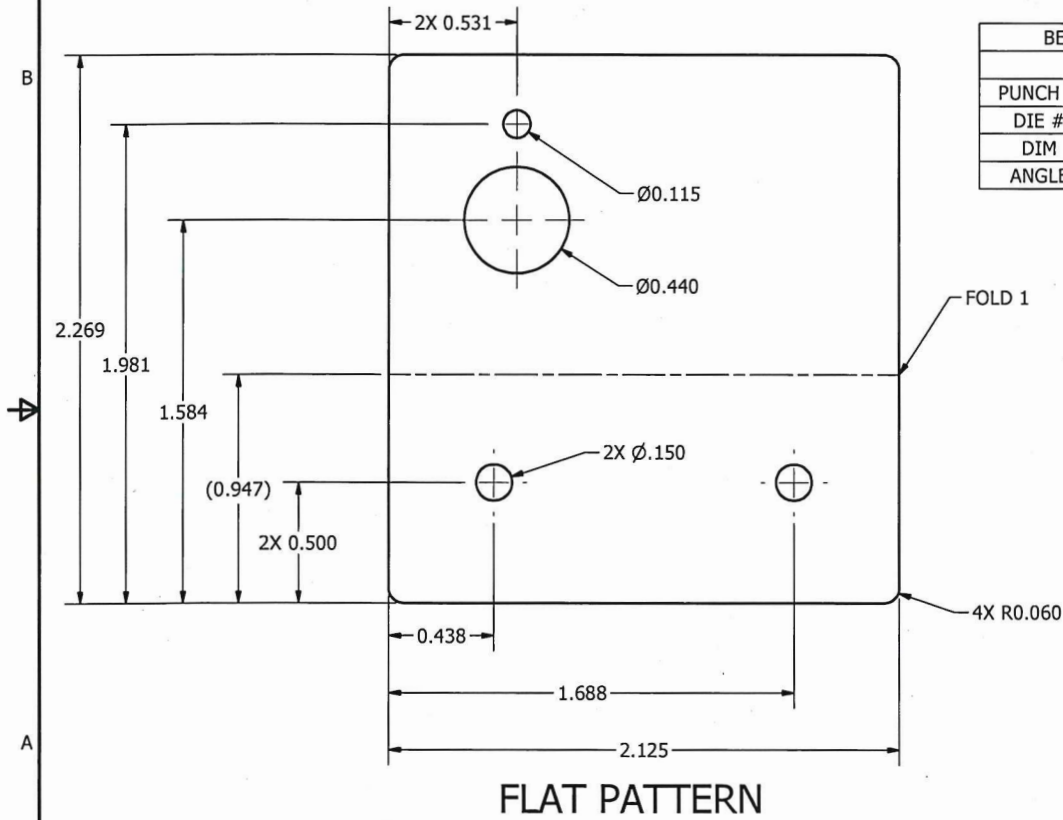


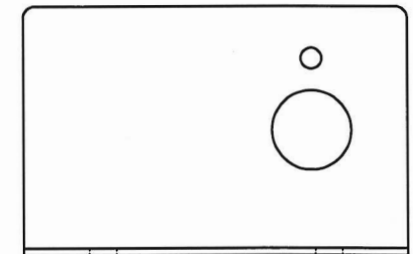
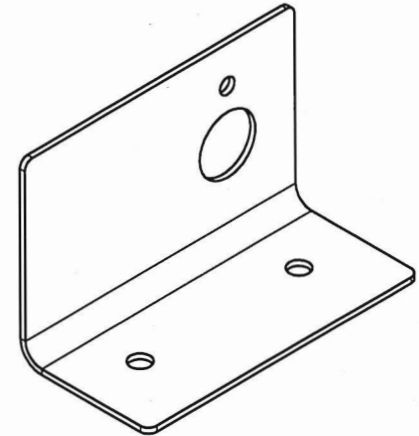
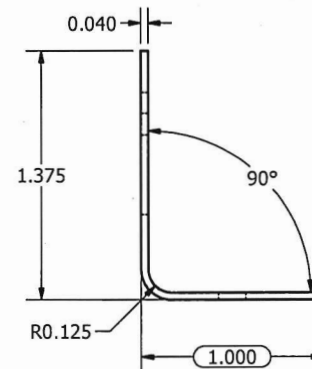
RELEASE DATE 2023.04.11 - REF ECR 505

MATERIAL: 6061-T6, QQ-A-250/11  
STOCK: 0.040" SHEET  
FINISH: ANODIZE PER MIL-A-8625F, TYPE I, CLASS 1  
ALT: PRIMER PER MIL-PRF-23377J, TYPE I, CLASS N

REVISION HISTORY						
DATE	REV	ECO	DESCRIPTION	AUTHOR	CHECKED	APPROVED
11/20/19	A		INITIAL RELEASE	DT	LS	ZA



BEND TABLE	
	FOLD 1
PUNCH #	9
DIE #	2
DIM	0.947
ANGLE	90°



-1 ANGLE

BREAK ALL SHARP EDGES

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UNLESS OTHERWISE SPECIFIED  
DRAWING INTERPRETED  
PER ASME Y14.100-2004  
DIMENSIONS INTERPRETED  
PER ASME Y14.5-2009  
DIMENSIONS IN INCHES  
SURFACE ROUGHNESS:  $R_a$   
REMOVE BURRS & BREAK EDGES  
0.005 TO 0.015  
X ± 1  
XX ± 0.1  
XXX ± 0.05  
ANGLES ± 1°  
THREADS  
INTERNAL: CLASS 2B  
EXTERNAL: CLASS 2A

APPROVALS		DATE
DRAWN	DT	11/20/19
CHECKED	LS	11-20-19
APPROVED	ZA	11-20-19
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THIRD ANGLE PROJECTION		

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DOCUMENT TITLE				
RELAY BRACKET				
DRAWING NUMBER		CAGE CODE	REV	ECO
407AC-2500		3CMA0	A	
DO NOT SCALE DRAWING		SHEET 1 OF 1		